







> SAMPLE RECEIVED FROM: Luxe Group Limited

Date: 5.10.20

SAMPLE DESCRIPTION: White Luxe Silk Memory underlay, 11mm/130kg.

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AS 4288:2003 (R2016) - SOFT UNDERLAYS FOR TEXTILE FLOOR COVERINGS.

ISO 9073-3 1989 DETERMINATION OF BREAKING FORCE AND EXTENSION

- 5 warp and 5 weft, 50 mm width samples

- Crosshead speed 100mm/min

	Average Results	Performance Requirements	Compliance to Standard
Breaking Force - Warp	10.3 kg (100.7 Newton)	Min. 40 Newton (4.1 kg)	Pass
S.D.	0.75]	
cv%	7.29		
Breaking Force - Weft	6.0 kg (58.4 Newton)	Min. 40 Newton (4.1 kg)	Pass
S.D.	0.42	1	
cv%	7.06		
% Extension - Warp	8.8%	Max. 20% at 40 Newton	Pass
S.D.	0.57	1	
cv%	6.43		7105 7 - 710 ⁻
% Extension - Weft	2.3%	Max. 20% at 40 Newton	Pass
S.D.	0.11	1	
cv%	4.72	1	

AS 2111.1. 1996 DETERMINATION OF THICKNESS OF TEXTILE FLOOR COVERINGS

-10 tests in conditioned state

	Thickness	Performance Requirements	Compliance to Standard
Average (mm)	10.86	Maximum Range (min. to max):	max): Pass
Minimum (mm)	10.66	Non-fibrous - 3mm	
Maximum (mm)	10.96	Fibrous & combined - 4mm	
Range	0.30		
S.D.	0.10	Thickness must not deviate to original	
cv%	0.91	thickness by: Non-fibrous - 12% max Fibrous & combined -15% max.	

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Signatory

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AS/NZS 2111.14 DETERMINATION OF THICKNESS LOSS AFTER PROLONGED, HEAVY STATIC LOADING OF TEXTILE FLOOR COVERINGS

- 5 samples, tested in conditioned state

- Load applied for 24 hours at 700 kPa pressure

	Thickness Loss (mm)	% Thickness Loss	Performance Requirements	Compliance to Standard
2 Minutes Recovery	0.90	8.25	After 24 Hours Recovery:	Pass
60 Minutes Recovery	0.39	3.57	Non-fibrous -15% max.	
24 Hours Recovery	0.11	1.05	Fibrous & combined - 40% max.	

AS/NZS 2111.2 DETERMINATION OF THICKNESS LOSS UNDER DYNAMIC LOADING OF TEXTILE FLOOR COVERINGS

- 2 samples tested in conditioned state

- 1000 impacts applied

	Thickness Loss (mm)	% Thickness Loss	Performance Requirements	Compliance to Standard
Average	0.23	2.11	Non-fibrous - 15% max.	Pass
S.D.	0.03	-	Fibrous - 40% max.	
			Combined - 20% max.	

AS 4288:2003 (R2016) - SOFT UNDERLAYS FOR TEXTILE FLOOR COVERINGS. APPENDIX B- METHOD FOR DETERMINING OF RESISTANCE TO BREAKING AND CRACKING

	Breaking & Cracking	Performance Requirements	Compliance to Standard
Warp	No crack in foam (felts excluded)	No cracks longer than 50mm No cracks in any backing material	Pass
Weft	No crack in foam (felts excluded)		Pass

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AS 4288:2003 (R2016) - SOFT UNDERLAYS FOR TEXTILE FLOOR COVERINGS APPENDIX A

4 samples tested in conditioned state

	Results
Average Initial Thickness at 2 kPa	10.70mm
Average Thickness at 2 kPa After Dynamic Loading	10.54mm
Average Deflection Before Dynamic Loading at 100 kPa	6.54mm
Average Deflection After Dynamic Loading at 100 kPa	7.18mm
Average Work of Compression Before Dynamic Loading	222 J/m ₂
Average Work of Compression After Dynamic Loading	197 J/m ₂
% Retention of Original Work of Compression	89%

	Performance Requirements	Compliance to Standard
Deflection After Dynamic Loading at 100 kPa:	1.5 mm minimum	Pass
	9.0 mm maximum	Pass
Work of Compression After Dynamic Loading:	50 J/m ² minimum	Pass
	200 J/m ² maximum	Pass
Retention of Original Work of Compression:	40% minimum	Pass

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